



Danger:	
	<ul style="list-style-type: none"> The description contains some hints for the installation of the valves. For additional information please contact the supplier or manufacturer. Installation and commissioning of valves must be carried out by qualified technical staff. Prior to any work on the valves depressurise, cool down and empty the pipework in order to prevent damage to property and serious injury. External forces must not be allowed to generate a transverse bending moment on the valve spindle.
Installation	
Preparations	
<ul style="list-style-type: none"> Remove all impurities from the pipework. Fit a dirt trap or filter upstream of the valve. Smoothing section upstream and downstream of valve. The protective cap on the valve spindle is not suitable to be used for manual adjustment. 	
Installation	
<ul style="list-style-type: none"> Fit according to pipework diagram, observing the flow symbols on the valve box. Three-way valvenot suitable for use as switching valve. 	
I. Fitting position Two-way and three-way valve	
II. Flow direction	
Two-way valve	
<ul style="list-style-type: none"> Flow from A to B 	
Three-way valve	
<ul style="list-style-type: none"> Mixing valve: Flow from A to AB and B to AB Reversing valve: Flow from AB to A or AB to B 	
III. Dimensions two-way and three-way valve	
DN	15 20 25
G	G 1/2A G 3/4A G 1 1/4A
L	56 66 76
B	18 19 26
B1	24.5 33 38
H	32 34 48
Technical Data	
Nominal width	DN15 / DN20 / DN25
Pressure stage	PN16
Kvs value	DN15: 0.25 / 0.4 / 0.63 / 1 / 1.6 / 2.5 DN20: 4 DN25: 6.3 / 8
Oper. rang	in HVAC systems for water 0...120°C
Connector	Male thread as per ISO 228/1
Lift	6.5 mm
Leakage rate	<0.02% of Kvs value
Material	Housing: Brass Cone: Brass Spindle CrNi steel 1.4305 Packing: EPDM
Weight	Two-way valve DN15: 160g / DN20: 215g / DN25: 515g Three-way valve DN15: 170g / DN20: 245g / DN25: 570g